Technical datasheet

Fix ALL X-treme Power

Product description



Fix ALL X-treme Power is a high quality, neutral, elastic one-component adhesive sealant based on SMX-polymer. Fix ALL X-treme Power has an extremely high initial tack of min. 400 kg/m².

Properties

- Extreme high initial tack of min. 400 kg/m²
- Fast curing
- Good workability
- High shear strength after full cure (no primer).
- Low odour
- Stays elastic after curing
- Good weather resistance
- Good UV resistance
- Very good adhesion on many materials, even if slightly moist
- Paintable with waterbased paints

Applications

- Bonding in building and metal industry.
- Elastic bonding of objects, panels, profiles and other pieces on the most common substrates.
- For bonded facade panels, we refer to the Soudal Panel System.

Technical data

Base		SMX Hybrid Polymer
Consistency		Stable paste
Curing system		Moisture curing
Skin formation		ca. 4 minutes
Curing speed		ca. 2 mm/24h
Density		ca. 1.46 g/ml
Maximum allowed joint movement	ISO 11600	± 20 %
Elasticity modulus	ISO 37	ca. 1.60 N/mm²
Maximum tension	ISO 37	ca. 2.10 N/mm²
Hardness		ca. 55 ± 5 Shore A
Application temperature		+5°C → +35°C
Temperature resistance		-40°C → +90°C

Footnote: Skinning time and curing speed may vary depending on environmental factors such as temperature, moisture, and type of substrates.

Substrates

- Substrate condition
  The surface must be rigid, clean, dry, free of dust and grease.

Soudal UK
Soudal House, Unit 1, Centurion Way, Centurion Park, B77 5PN Tamworth
+44 1827 261 092
www.soudal.com salesuk@soudal.com

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- Substrate preparation
  Porous surfaces in water loaded applications should be primed with Primer 150. Prepare non-porous surfaces with a soudal activator or cleaner (see technical data sheet). While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding or sealing. For optimum adhesion the use of Surface Activator is recommended.
- Substrate types
  Fix ALL X-treme Power has a good adhesion to following substrates: all usual building substrates, lacquered wood, stainless steel, AlMgSi1, electrolytic galvanized steel, AlCuMg1, hot dip galvanized steel, AlMg3, steel ST1403, polystyrene, PVC, polyamide, fiberglass reinforced epoxy, polyester, etc.. Fix ALL X-treme Power has no good adhesion or is not suitable for PE, PP, PTFE (Teflon®), bituminous substrates, copper or copper containing materials such as bronze and brass. Bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Fix ALL X-treme Power is not recommended in these applications. We recommend a preliminary adhesion and compatibility test on every surface.

Application method

- Application method
  Apply the adhesive by means of a caulking gun in beads or dabs (every 15 cm) on one of the substrates. Always apply adhesive to the edges and corners of the panels. Bond the substrate and tamp with a rubber hammer. If necessary, support the bonded materials. The bond can be fully loaded after 24-48 hours.
- Cleaning method
  Clean with White Spirit or Soudal Surface Cleaner immediately after use (before curing).
- Finishing method
  With Finishing Solution before skinning.
- Repair method
  Repair with the same material.

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult the packaging label and safety data sheet for more information.
Keep the area well ventilated during use and curing of the product.
Dangerous. Respect the precautions for use.

Packaging/Logistics

Colour: Please consult the product catalogue, the Soudal website or a Soudal representative.
Packaging: Please consult the product catalogue, the Soudal website or a Soudal representative.
Shelf life: 15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C, Once opened the product has only a limited shelf life.

Environmental clauses

- Leed regulation: Fix ALL X-treme Power conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

Remarks

- Fix ALL X-treme Power is paintable with most waterbased paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Fix ALL X-treme Power can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate , etc., may differ from manufacturer to manufacturer, we recommend a preliminary compatibility test.
- Fix ALL X-treme Power can not be used as a glazing sealant.

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- Not suitable for bonding aquariums.
- Do not use in applications where continuous water immersion is possible.
- Not suitable for sanitary applications.
- Fix ALL X-treme Power can be used for bonding natural stone, but it cannot be used as a joint sealant on this type of surface.
- Fix ALL X-treme Power can only be used on the bottom of natural stone tiles.
- When applying, make sure that the surface of the materials is not smudged with sealant.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Fix ALL X-treme Power has a good UV resistance but can discolour under extreme conditions or after long UV exposure.
- Discoloration of the product due to chemicals, high temperatures, UV-radiation may occur.
- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discoloration and loss of adhesion.

This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. It is general in nature and does not constitute any liability. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application. In every case it is recommended to carry out preliminary experiments. The manufacturer reserves the right to modify products without prior notice.

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